



## StuccoBond™

### Uses of StuccoBond

- As a surface applied bonding agent

### Where to Use StuccoBond

Deteriorated or chalky substrates, including:

- Concrete
- Masonry
- Stucco
- Brick/block

### Packaging

- 3.79 L (1-gallon) pails
- 18.93 L (5-gallon) pails

### Coverage

3.79 L (1-gallon) of undiluted StuccoBond™ covers approximately 9.29–18.58 m<sup>2</sup> (100–200 ft<sup>2</sup>), depending on substrate porosity



**StuccoBond** is a surface applied bonding for Portland cement plasters.

### Features

- **Tinted light green**
- **Cement stable**
- **Applies easily with brush, roller, sprayer**
- **Low odor, low toxicity, VOC compliant**

### Benefits

Facilitates coverage  
Effective as a primer  
Fast and efficient  
Environmentally safe, easy clean up with water

## How to Apply StuccoBond™

### Surface Preparation

1. All surfaces must be clean, dry, and free of dust, grease, and contaminants.
2. New concrete, stucco, and masonry must be clean and cured a minimum of 28 days.

### Mixing

Agitate or shake contents before beginning application procedure.

### Limitations

Not for use as an additive to SonoWall StuccoBase or other cement plaster mixes that contain air entrainment agents.

### Application

1. For absorbent or porous substrates, dilute StuccoBond™ 1 to 1 with water. For denser substrates, use the product as packaged.
2. Apply StuccoBond on dampened substrates only.
3. Apply StuccoBond evenly. Surface shall be uniformly coated, free from voids, pinholes or blisters.
4. Protect from rain or wash-off until stucco is applied.

### Drying Time

Allow to dry a minimum of 3–4 hours prior to application of SonoWall system components. After 12 hours, the surface must be reprimed with Stuccobond.

### For Best Performance

- Ambient and surface temperatures during application must be above 4°C (40°F) until dry.
- To verify the most current version of this data guide is being used, visit [www.sonowall.basf.com](http://www.sonowall.basf.com) or call BASF Wall Systems' Technical Service Department (1-800-221-9255).
- Proper application is the responsibility of the user.
- Clean tools with water immediately after use.
- Do not use as an additive with STUCCOBASE, STUCCOBASE PREMIX or other cement stucco plaster mixes containing air entrainment components.

### Technical Support

Consult BASF Wall Systems' Technical Service Department (1-800-221-9255) for specific recommendations concerning all other applications.

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### Technical Data / StuccoBond

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Property	Results	Test Method
As a bonding agent Tensile bond strength, psi	> 150 (specification)	ASTM C932 Section 5.5

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Test results are averages obtained under laboratory conditions.  
Reasonable variations can be expected.

## Health and Safety Information

### CAUTION

StuccoBond contains Portland cement, silicon dioxide(quartz), calcium formate.

### RISKS

May cause skin, eye, or respiratory irritation. Ingestion may cause irritation.

### PRECAUTIONS

KEEP OUT OF THE REACH OF CHILDREN. Avoid contact with eyes, skin, and clothing. Avoid breathing vapors/mists. Use only with adequate ventilation. Use impervious gloves, eye protection, and if the TLV is exceeded or if used in a poorly ventilated area, use NIOSH/MSHA approved respiratory protection in accordance with applicable federal, state, and local regulations.

### FIRST AID

In case of eye contact, flush thoroughly with water at least 15 minutes. In case of skin contact, wash with soap and water. If irritation persists, SEEK MEDICAL ATTENTION. If inhalation causes physical discomfort, remove to fresh air. If discomfort persists or any breathing difficulty occurs, SEEK IMMEDIATE MEDICAL ATTENTION. If swallowed, SEEK IMMEDIATE MEDICAL ATTENTION.

Refer to Material Safety Data Sheet (MSDS) for further information.

### PROPOSITION 65

This product contains materials listed by the state of California as known to cause cancer, birth defects, or other reproductive harm.

### VOC CONTENT

StuccoBond™ contains 5 g/L or 0.04 lbs per gallon, less water and exempt solvents.

**FOR MEDICAL EMERGENCIES ONLY: CALL CHEMTREC  
1-800-424-9300.**

### Note

BASF Wall Systems is an operating unit of BASF Construction Chemicals, LLC. (herein after referred to as "BASF Wall Systems")

### Residential Policy

Apply walls systems in accordance with local building codes in force at the time of construction. On one and two-family residential framed construction, BASF Wall Systems requires that the wall system selected be one that includes provisions for moisture drainage. Please view the *SonoWall Residential Policy Bulletin* on the SonoWall website for a more detailed discussion of this topic.

### Disclaimer

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## BASF Wall Systems

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